

NATURAL SELECTIONS™ PAPER GENERAL SPECIFICATIONS

ROLL SPECIFICATIONS

Basis Weight

Light Weight: B30-B49 (lb/3,000 sq. ft.)
Heavy Weight: B50-B99 (lb/3,000 sq. ft.)
Linerboard: 17#-42# (lb/MSF or lb/1,000 sq. ft.)

Trim

B30: 235" maximum
B35-B40: 236" maximum
B43-B50: 237" maximum
Basis weights greater than B50 or 17#: 238" maximum
All orders should trim within 5% of maximum

Widths

Minimum: 15"
Maximum: 122"
Smallest fraction that can be ordered: $\frac{1}{16}$ "
Rolls narrower than 15" by special inquiry only
Widths in millimeters or inches (standard fractions)

Diameters

Minimum: 40"
Maximum: 60"
Smaller diameters by special inquiry only

Cores

Stocked sizes: 3", 4", 80 mm, wood plugs
80-mm metal capped by special inquiry only

Roll Finish

Unwrapped with steel bands
Unwrapped with paper edge taped
Wrapped with no bands (single-ply or poly-coated KLB with inner & outer heads)
Steel banded and wrapped

Weight

Maximum: 7,000 lb.

Multipack Rolls

<13" triple pack minimum
13-25" into double pack minimum
Maximum of four rolls per pack not to exceed 72"

MINIMUM ORDERS

Truckload quantities, typically on the order of 22 to 25 tons, depending on the basis weight, roll size, and destination.

MANUFACTURING TOLERANCES FOR ROLLS

Bands

≥17" width: 2/roll

<17" width: 1/roll

Maximum distance from edge: 2"

Cores

Not to exceed $\pm 1/8$ " either end

Diameters

$\pm 1/8$ " (3.17 mm)

Widths

$\pm 1/16$ " (1.58 mm)

Roll Splicing

Maximum of three splices marked with blue, unless otherwise requested